

## V

<b>Variable Costs</b>	Operation costs that result from running a machine, calculated on an hourly basis; includes cost of labor and items such as fuel, oil, wire rope, and replacement parts. Also known as operating costs.
<b>Variable Positive</b>	A tooth form that has variable tooth spacing, standard tooth forms, varying gullet depth, and a zero-degree rake angle.
<b>V Joint</b>	Tongue and groove boards with their top corners beveled so when the two boards come together a "V" is formed.
<b>Veneer</b>	A thin sheet of wood cut from a log; wood peeled, sawn or sliced into sheets of a given constant thickness and combined with glue to produce plywood or laminated-veneer lumber. Veneers laid up with the grain direction of adjoining sheets at the right angles produce plywood of great stiffness and strength; while those that lay up with grains running parallel produce flexible plywood most often used in furniture and cabinetry.
<b>Veneer-Core Plywood</b>	Plywood made from three or more pieces of veneer glued up in alternating-grain patterns.
<b>Virgin Timber</b>	Timber from an original forest that has not been previously disturbed or influenced by human activity.
<b>Void</b>	The volume in the wood structure that is not occupied by wood tissue.